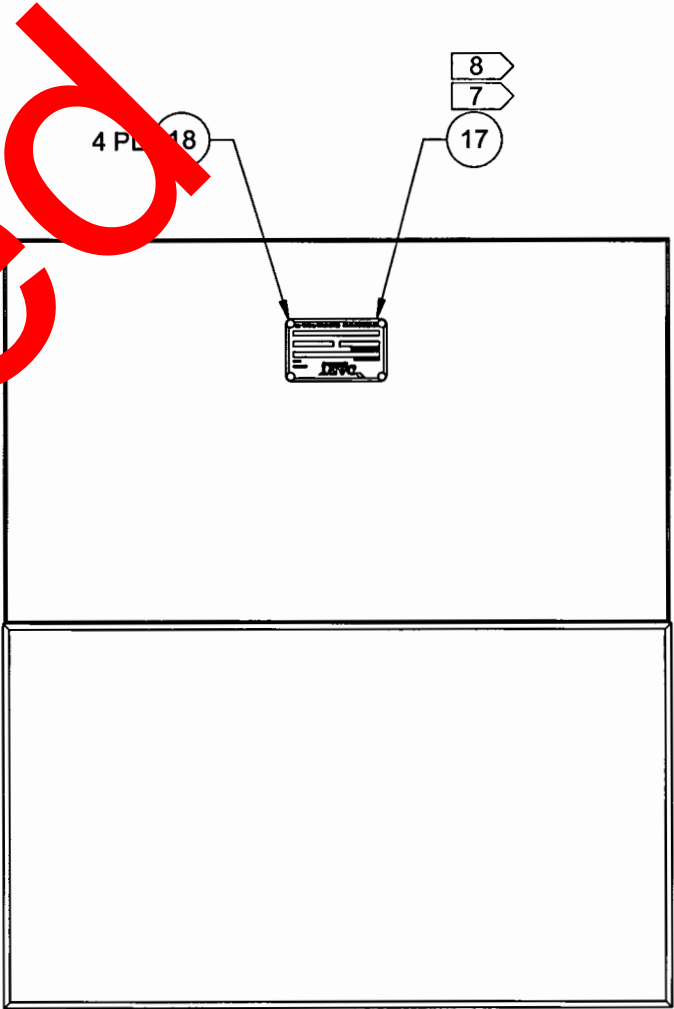
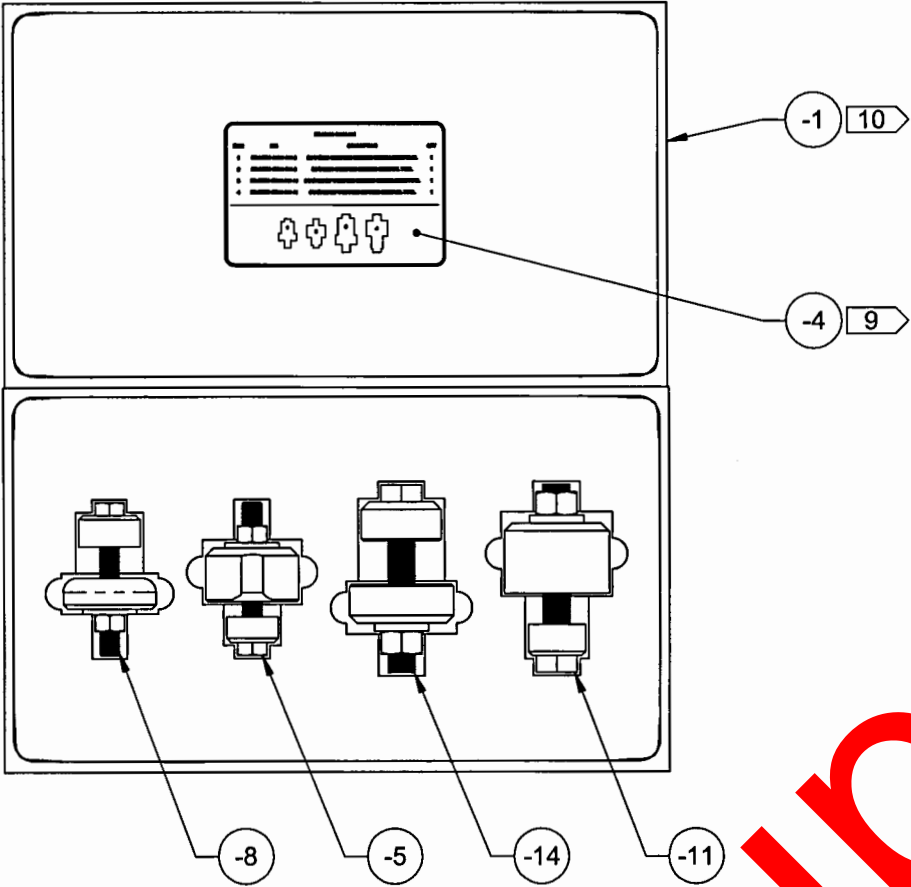


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10311-041-1	PACKAGING ASSY
-4	1	RB 92700-10311-041-4	CONTENT PLACARD
-5	1	RB 92700-10311-041-5	ROTATING SCISSORS BEARING REMOVAL TOOL
-8	1	RB 92700-10311-041-8	ROTATING SCISSORS BEARING INSTALLATION TOOL
-11	1	RB 92700-10311-041-11	STATIONARY SCISSORS BEARING REMOVAL TOOL
-14	1	RB 92700-10311-041-14	STATIONARY SCISSORS BEARING INSTALLATION TOOL
17	1	RB41011	DART PLACARD
18	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



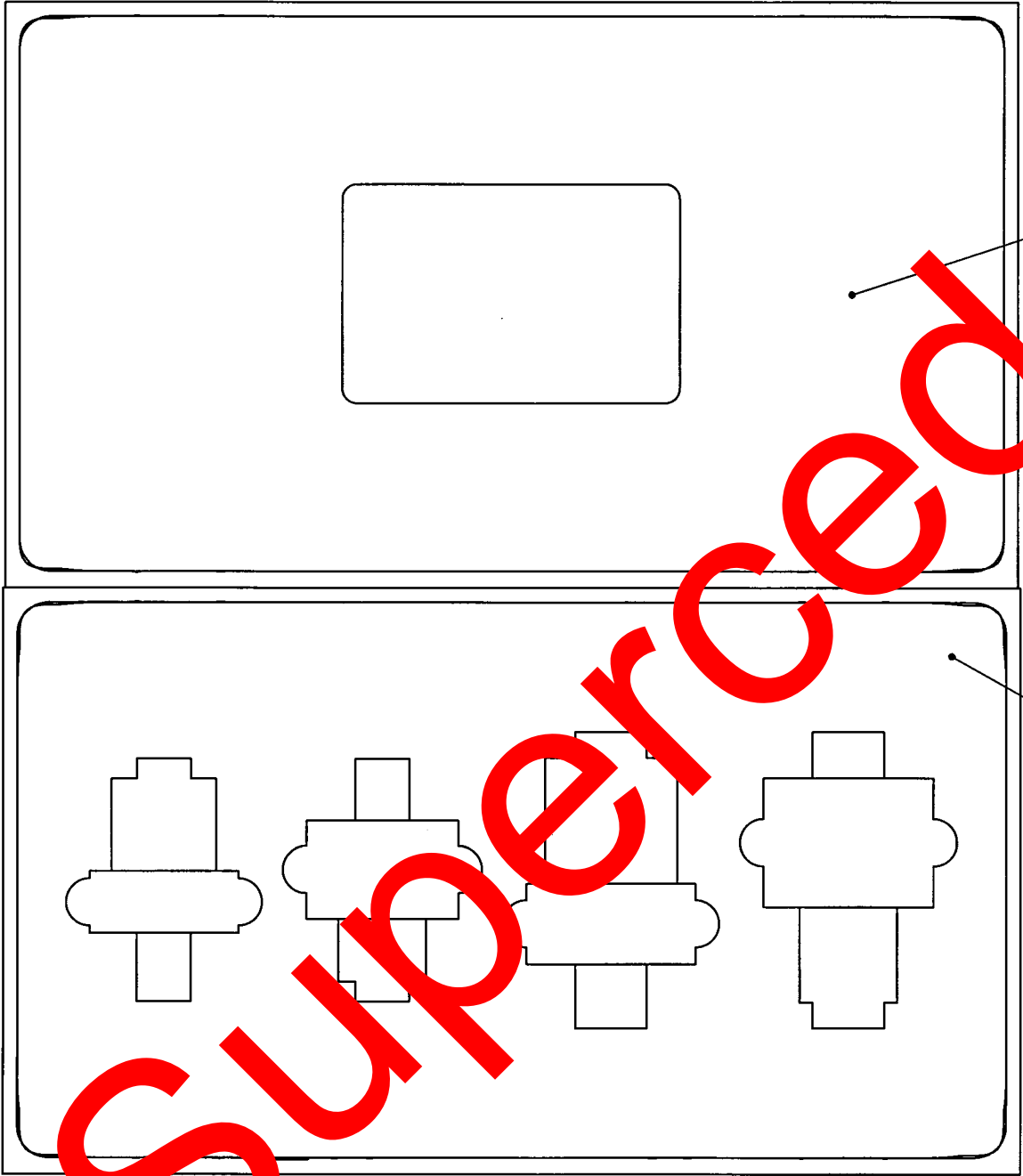
RB 92700-10311-041 ROT/STAT SCISSORS BEARING INST/REM KIT

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
  - 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
  - 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
  - 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

UNDER REVIEW  
ECR: ECR 426

A	NEW ISSUE	18-633	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10311-041	SHEET 1 OF 17
APPROVED	VM	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10311-041-2	BOTTOM FOAM
-3	1	RB 92700-10311-041-3	TOP FOAM
19	1	PELICAN #APP-1525-E	PELICAN CASE 1525

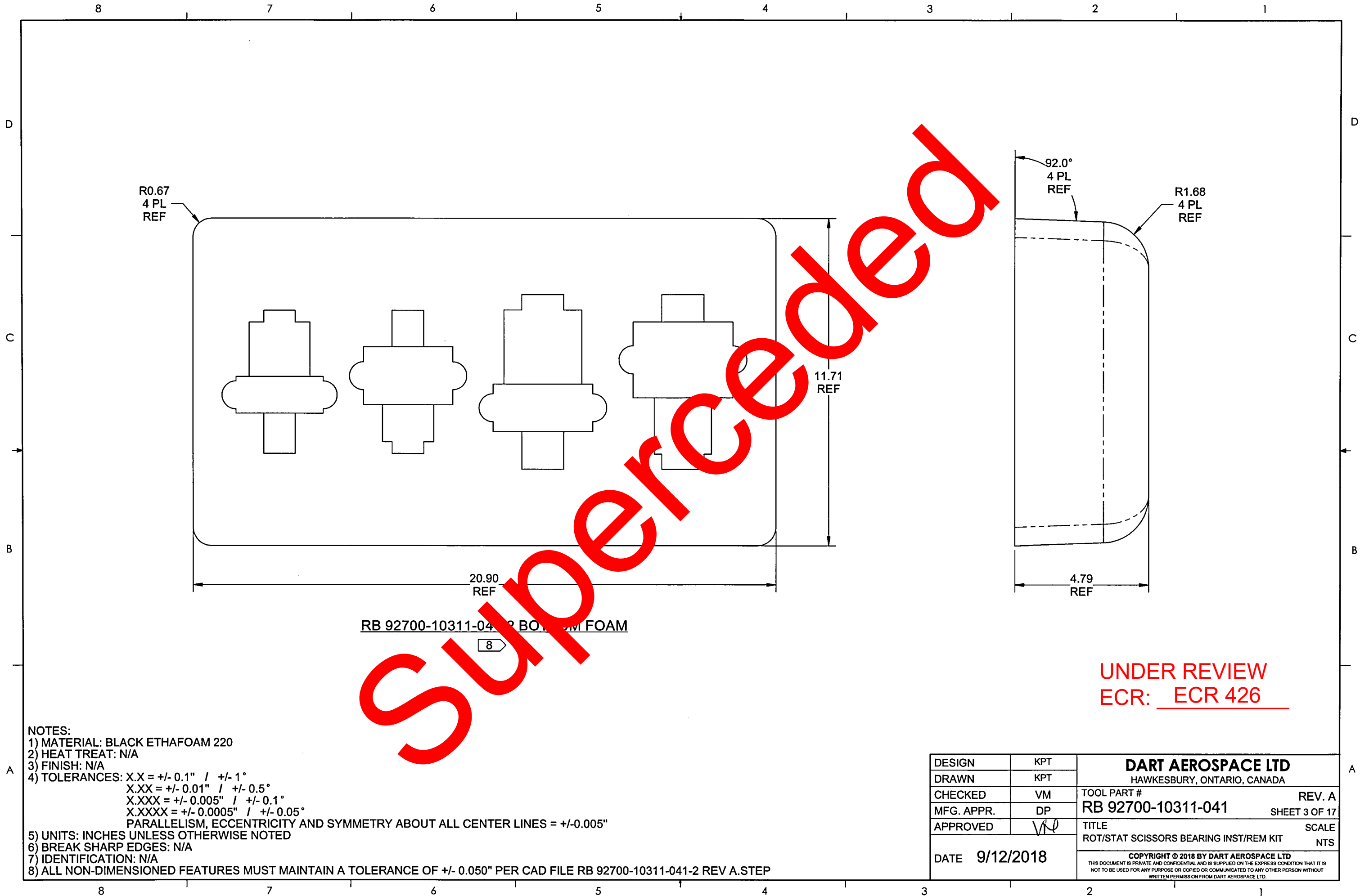


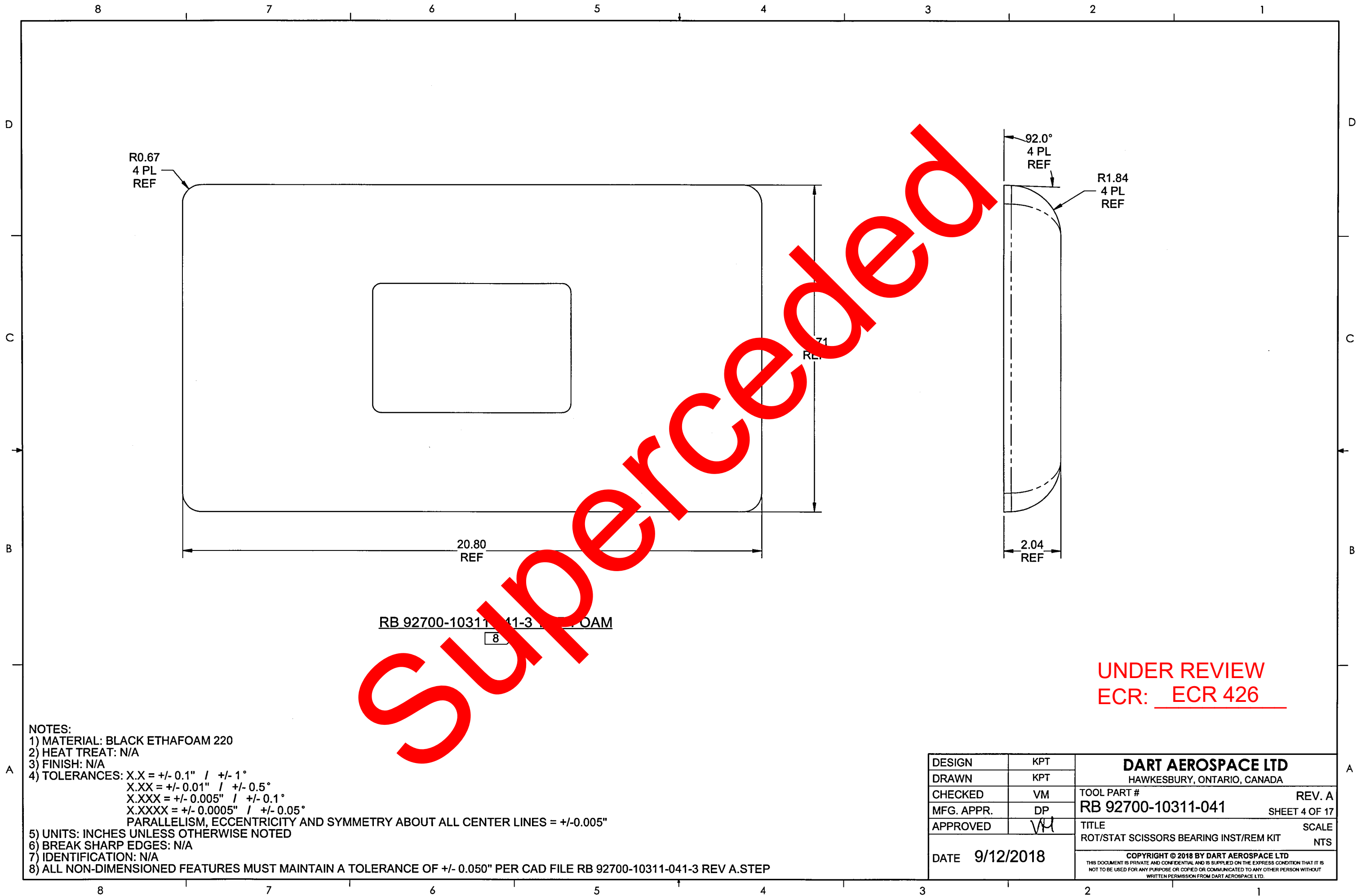
NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A

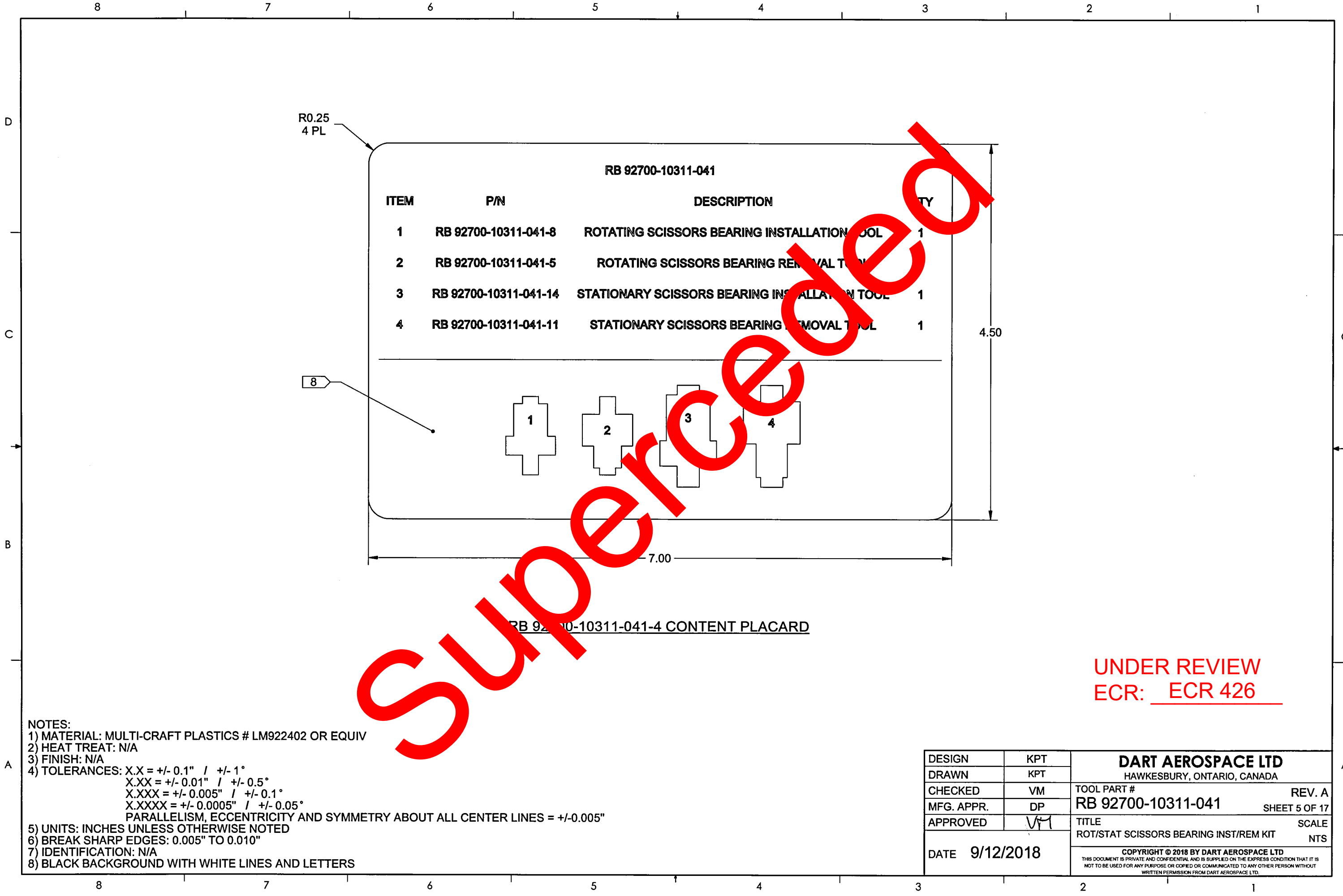
RB 92700-10311-041-1 PACKAGING ASSY

UNDER REVIEW  
ECR: ECR 426

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10311-041	SHEET 2 OF 17
APPROVED	VM	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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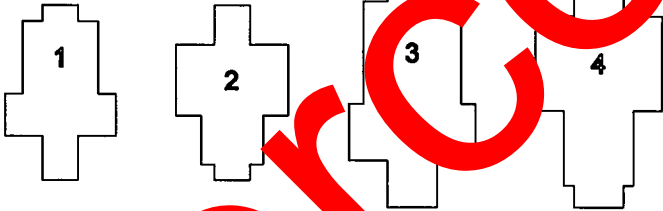


R0.25  
4 PL

RB 92700-10311-041

ITEM	P/N	DESCRIPTION	QTY
1	RB 92700-10311-041-8	ROTATING SCISSORS BEARING INSTALLATION TOOL	1
2	RB 92700-10311-041-5	ROTATING SCISSORS BEARING REMOVAL TOOL	1
3	RB 92700-10311-041-14	STATIONARY SCISSORS BEARING INSTALLATION TOOL	1
4	RB 92700-10311-041-11	STATIONARY SCISSORS BEARING REMOVAL TOOL	1

8



7.00

4.50

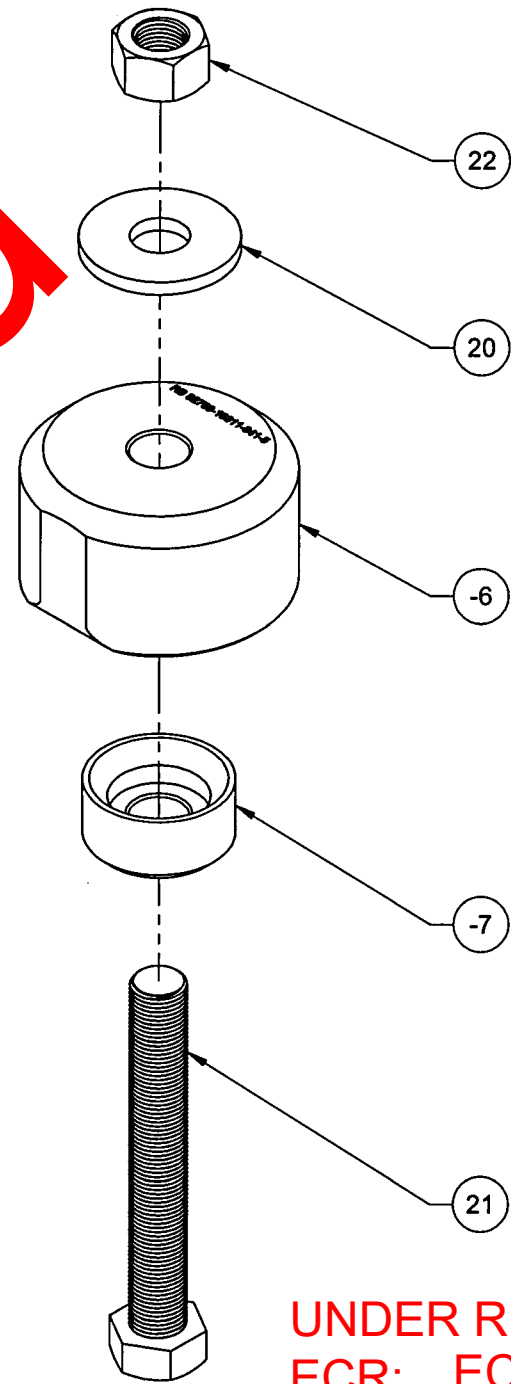
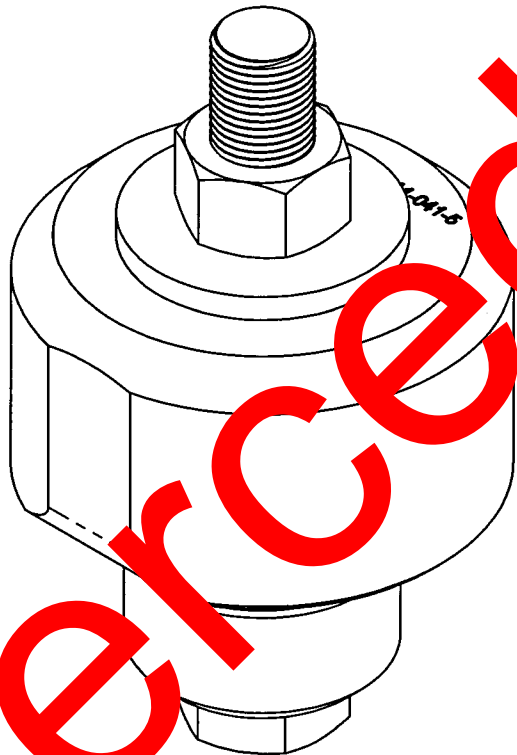
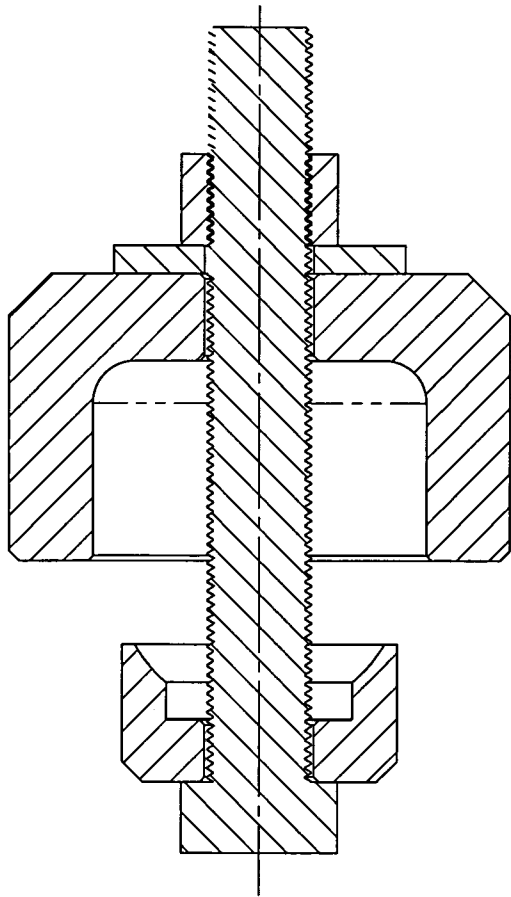
RB 92700-10311-041-4 CONTENT PLACARD

UNDER REVIEW  
ECR: ECR 426

- NOTES:
- 1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: N/A
  - 8) BLACK BACKGROUND WITH WHITE LINES AND LETTERS

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10311-041	SHEET 5 OF 17
APPROVED	VM	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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ITEM #	QTY	PART #	PART TITLE
-6	1	RB 92700-10311-041-6	SWASHPLATE REACTOR
-7	1	RB 92700-10311-041-7	BEARING REACTOR
20	1	McMaster#92140A122 OR EQUIV.	STEEL WASHER 1.75" OD X 0.656" ID
21	1	McMaster#92865A446 OR EQUIV.	STEEL HEX HEAD SCREW 5/8"-18 X 4-1/2" LG.
22	1	McMaster#94895A835 OR EQUIV	STEEL HEX NUT 5/8"-18



RB 92700-10311-041-5 ROTATING SCISSORS BEARING REMOVAL TOOL

NOTES:

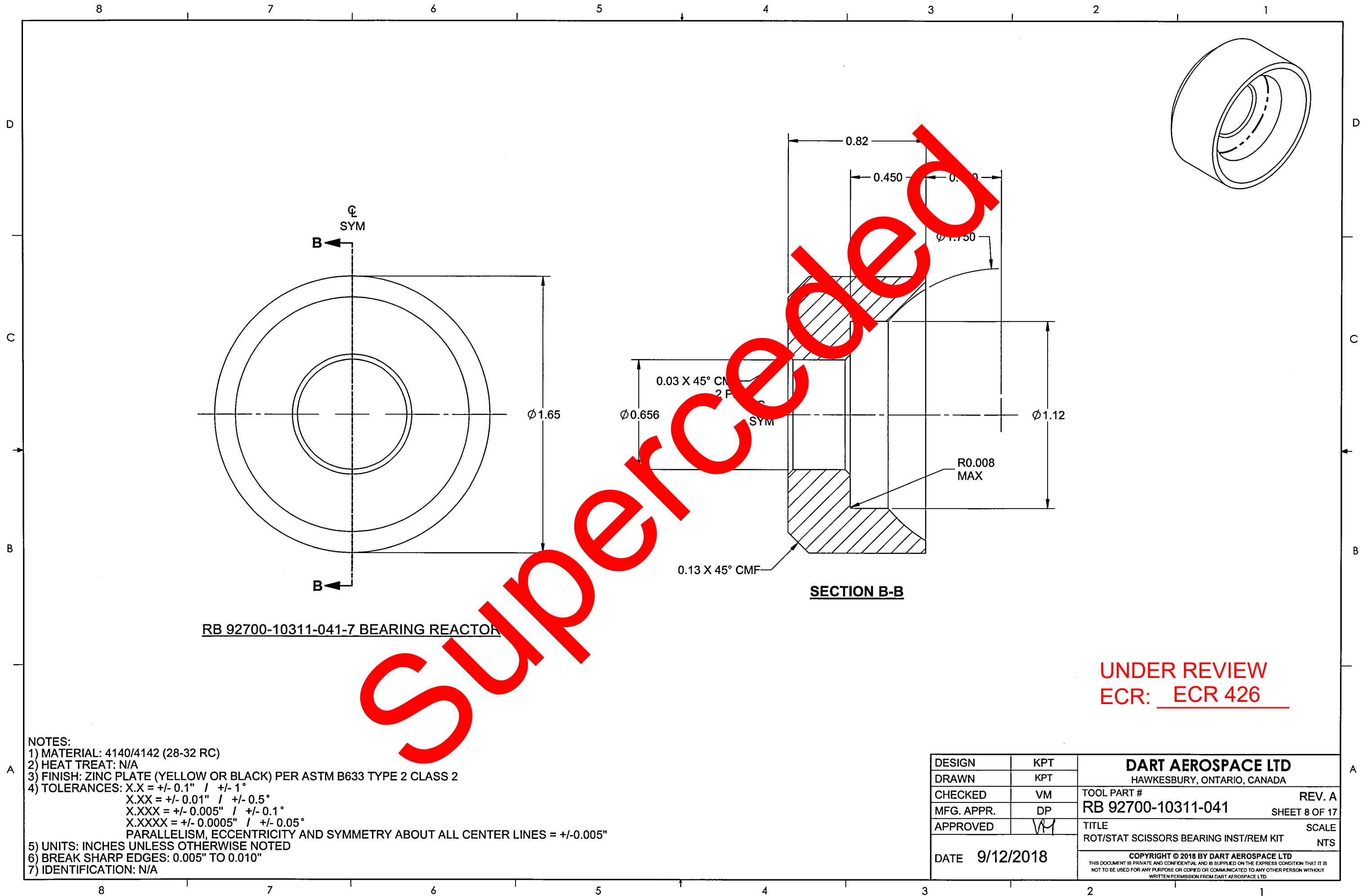
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

UNDER REVIEW  
ECR: ECR 426

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10311-041	SHEET 6 OF 17
APPROVED	VM	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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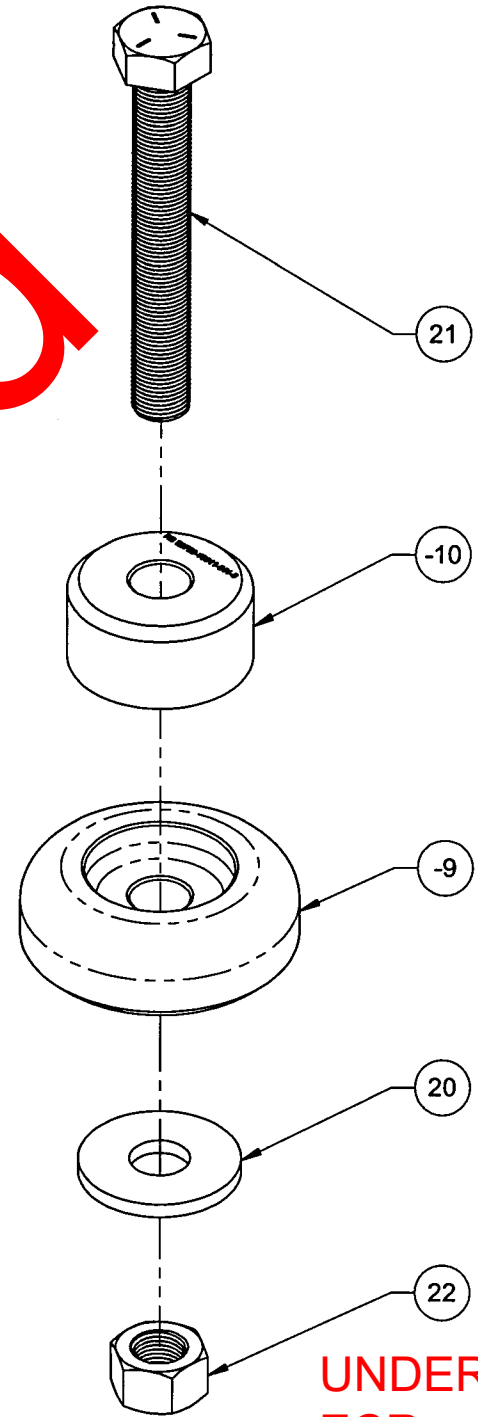
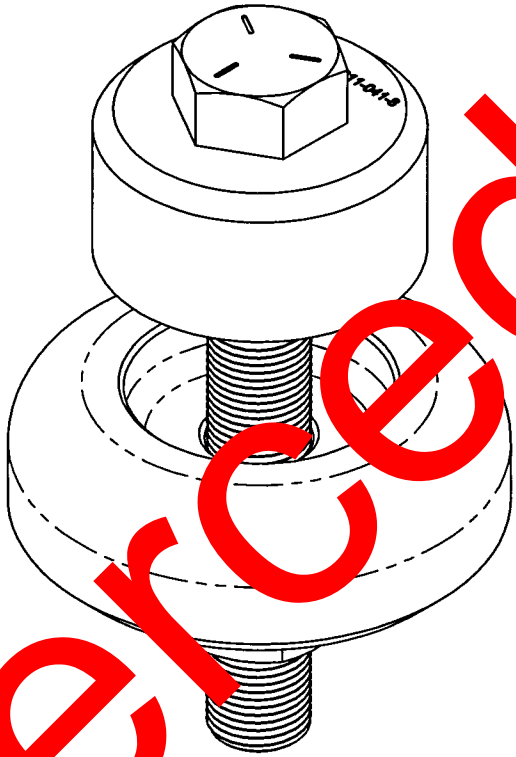
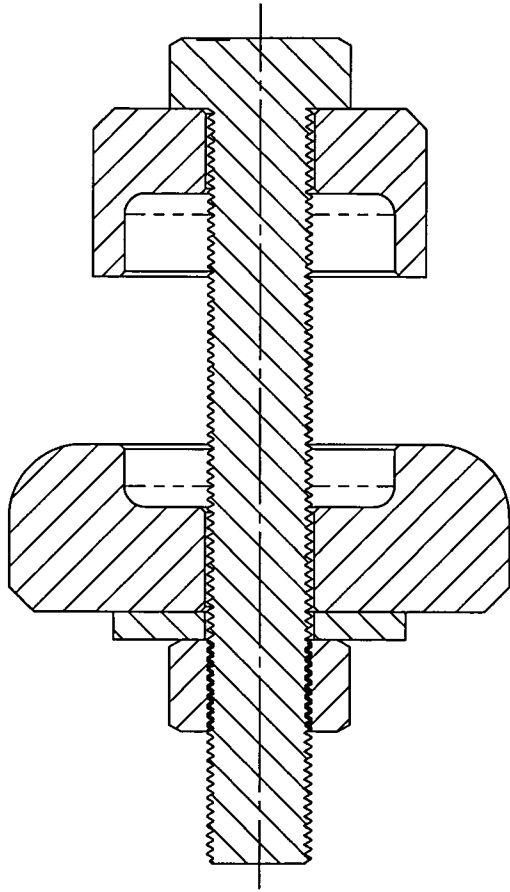








ITEM #	QTY	PART #	PART TITLE
-9	1	RB 92700-10311-041-9	SWASHPLATE REACTOR
-10	1	RB 92700-10311-041-10	BEARING REACTOR
20	1	McMaster#92140A122 OR EQUIV.	STEEL WASHER 1.75" OD X 0.656" ID
21	1	McMaster#92865A446 OR EQUIV.	STEEL HEX HEAD SCREW 5/8"-18 X 4-1/2" LG.
22	1	McMaster#94895A835 OR EQUIV.	STEEL HEX NUT 5/8"-18

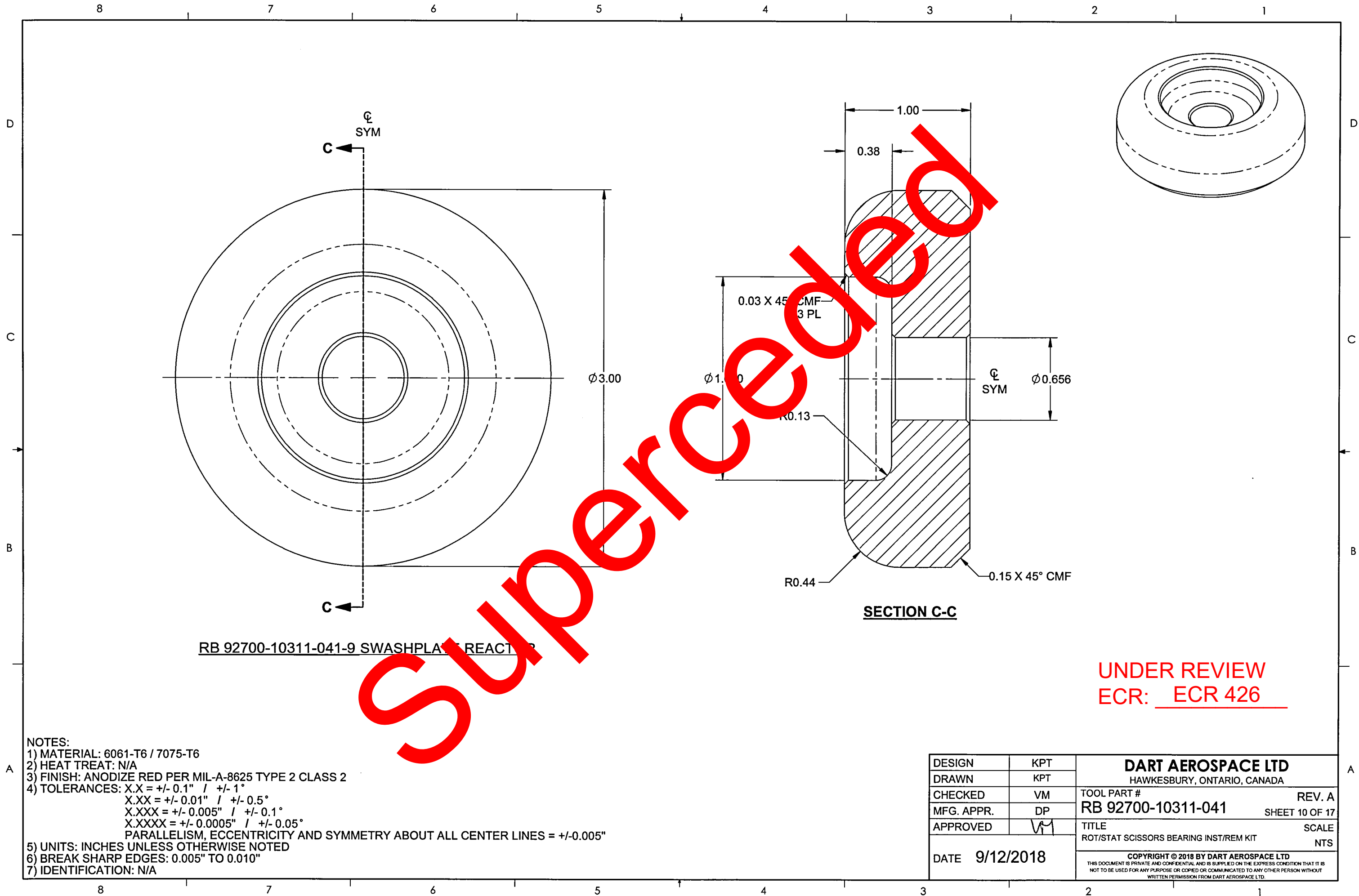


RB 92700-10311-041-8 ROTATING SCISSORS BEARING INSTALLATION TOOL

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

UNDER REVIEW  
ECR: ECR 426

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10311-041	SHEET 9 OF 17
APPROVED	VM	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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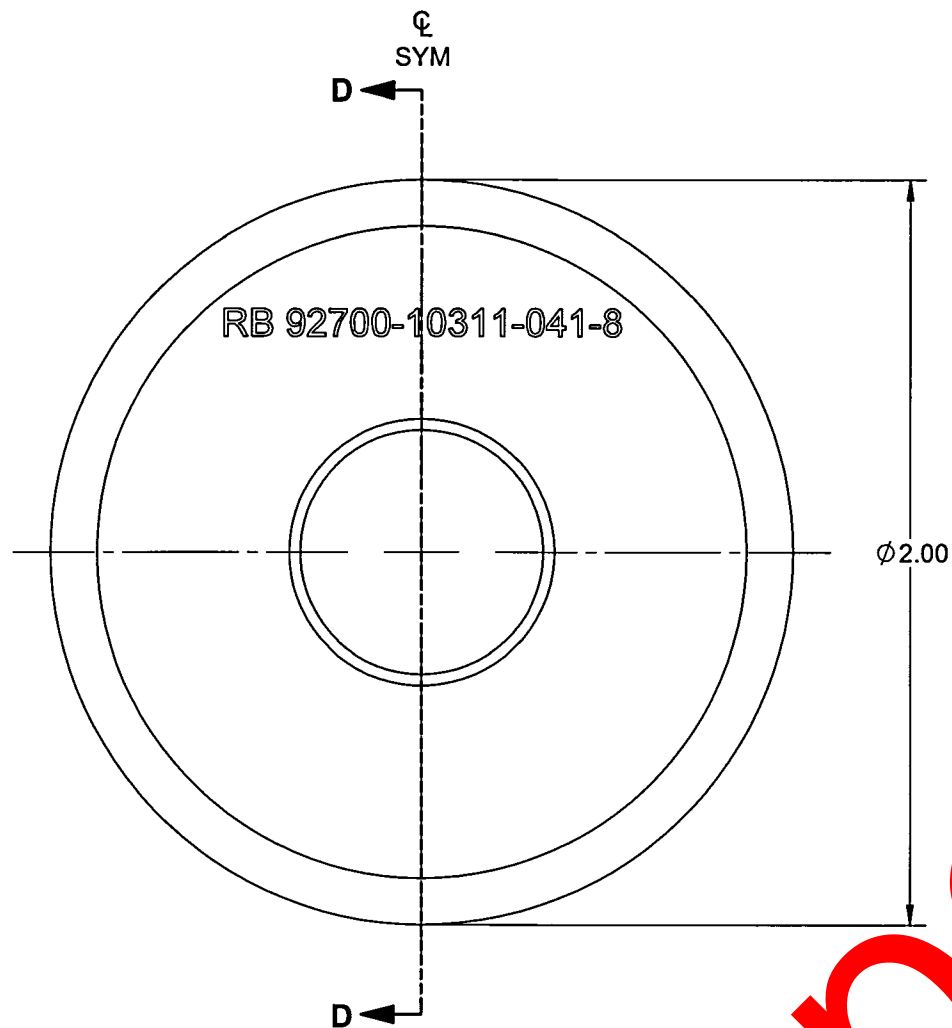
RB 92700-10311-041-9 SWASHPLATE REACTOR

SECTION C-C

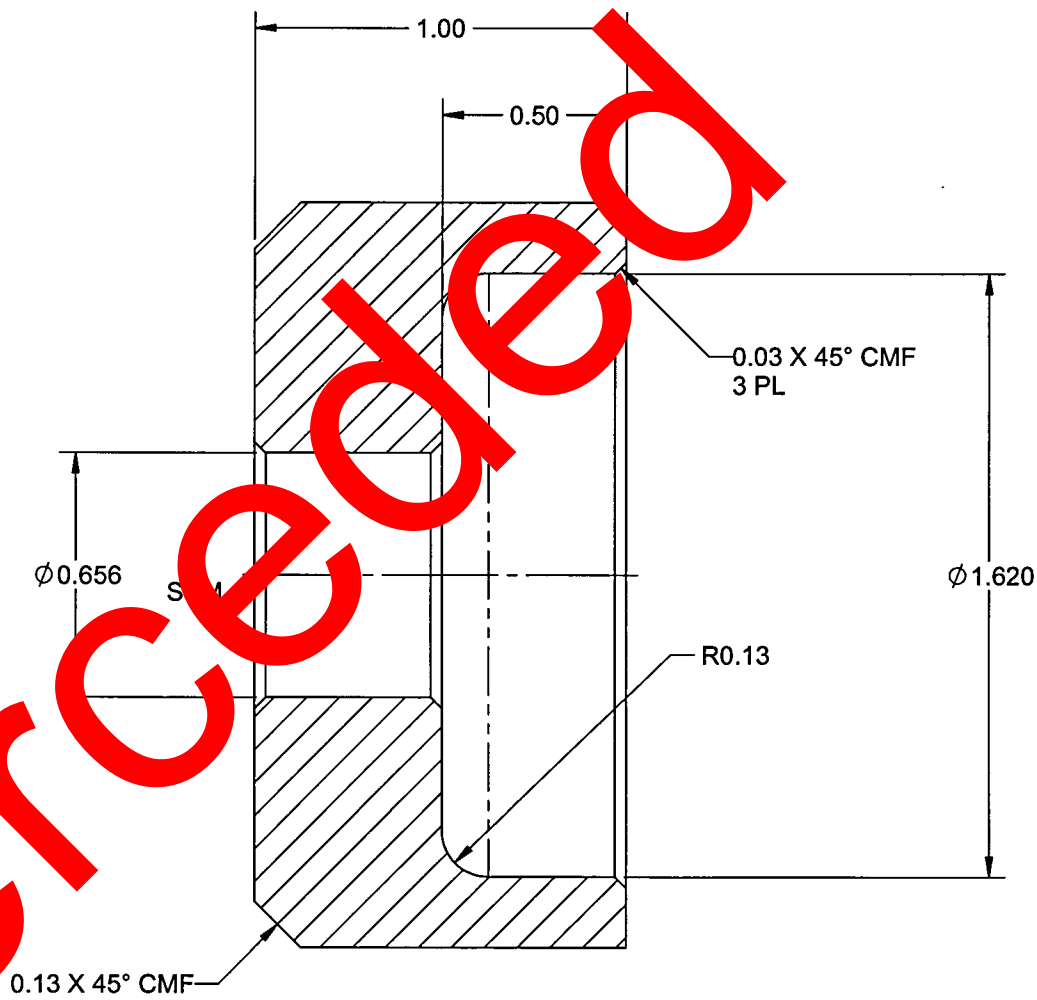
UNDER REVIEW  
ECR: ECR 426

- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
  - 2) HEAT TREAT: N/A
  - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: N/A

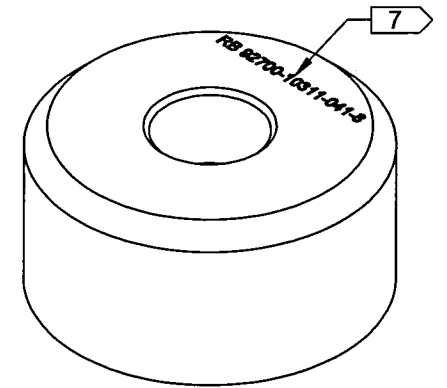
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	<b>RB 92700-10311-041</b>	SHEET 10 OF 17
APPROVED	VM	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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RB 92700-10311-041-10 BEARING REACTOR



SECTION D-D

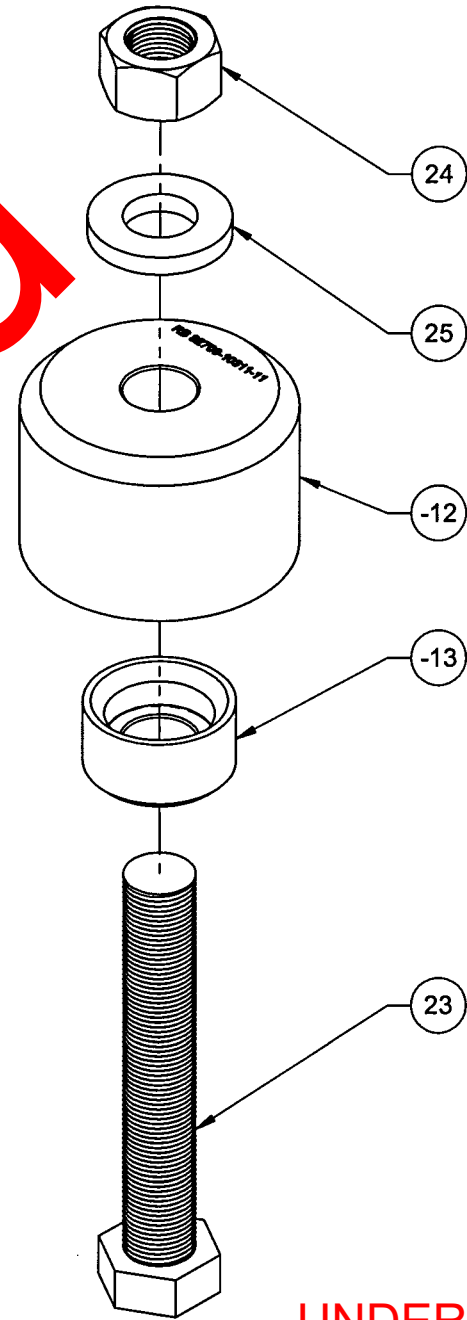
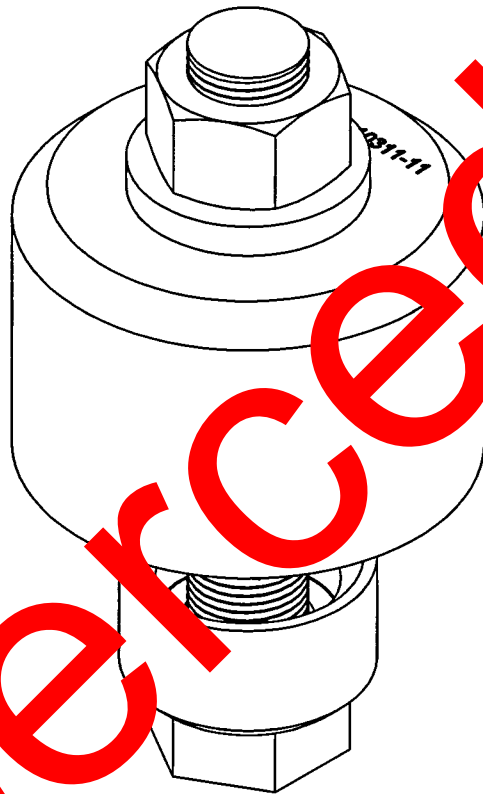
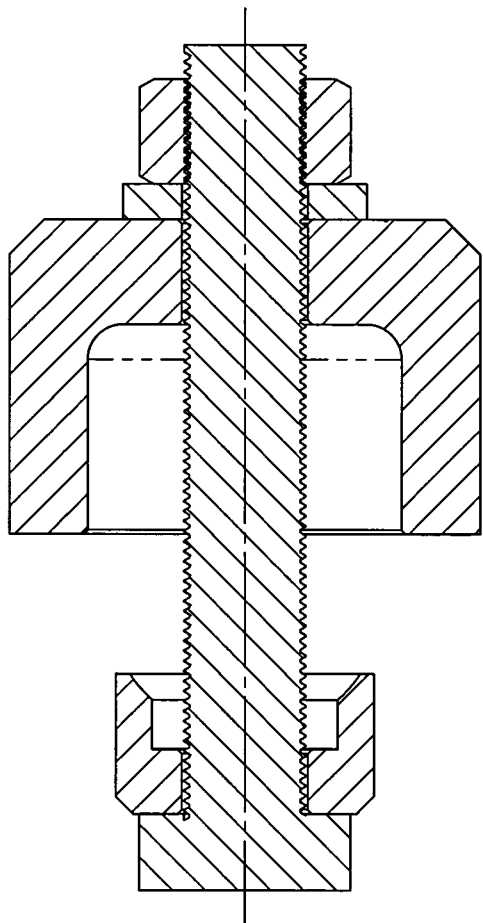


- NOTES:
- 1) MATERIAL: 4140/4142 (28-32 RC)
  - 2) HEAT TREAT: N/A
  - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

UNDER REVIEW  
ECR: ECR 426

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10311-041	SHEET 11 OF 17
APPROVED	VM	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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ITEM #	QTY	PART #	PART TITLE
-12	1	RB 92700-10311-041-12	SWASHPLATE REACTOR
-13	1	RB 92700-10311-041-13	BEARING REACTOR
23	1	GRAINGER#4RUK9 OR EQUIV.	STEEL HEX HEAD SCREW 7/8"-14 X 5-1/2" LG.
24	1	McMaster#94895A845 OR EQUIV.	STEEL HEX NUT 7/8"-14 X 3/4" THK.
25	1	McMaster#98099A037 OR EQUIV.	STEEL WASHER 1.75" OD. X 0.906" ID.



RB 92700-10311-041-11 STATICARY SCISSORS BEARING REMOVAL TOOL

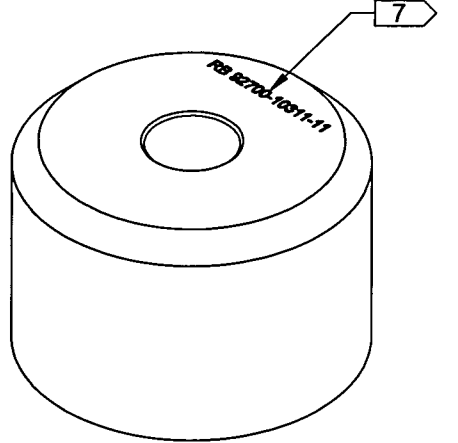
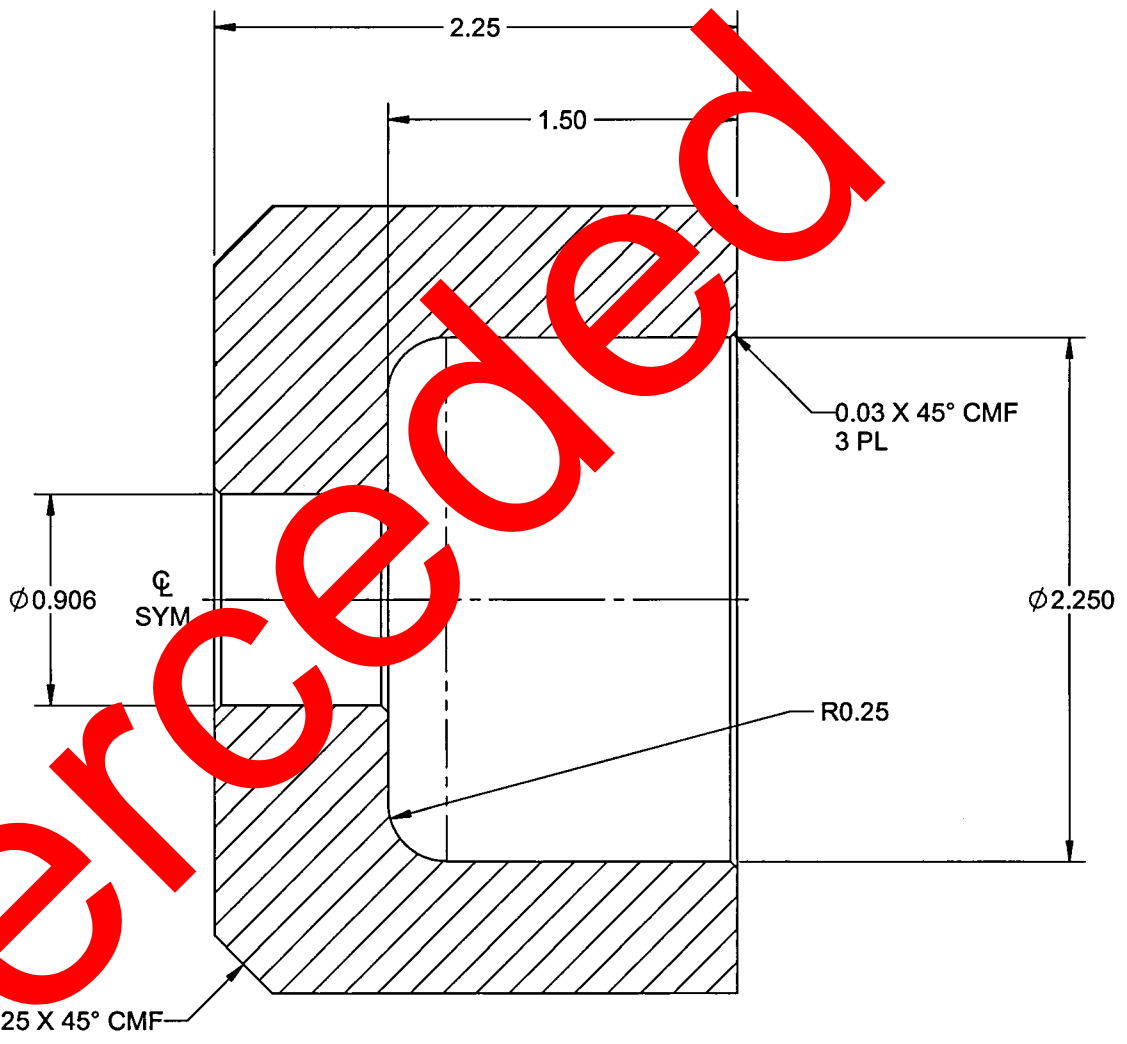
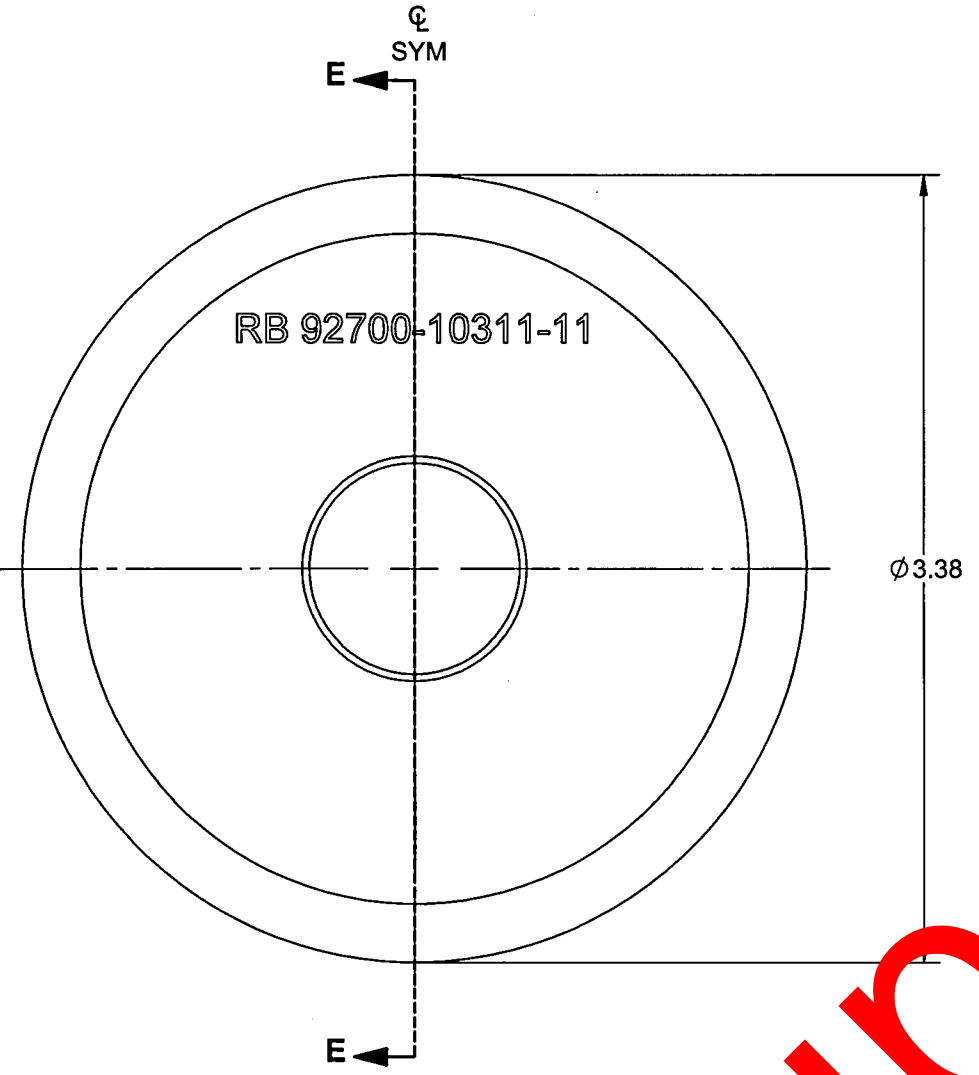
8

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

UNDER REVIEW  
ECR: ECR 426

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10311-041	SHEET 12 OF 17
APPROVED	VM	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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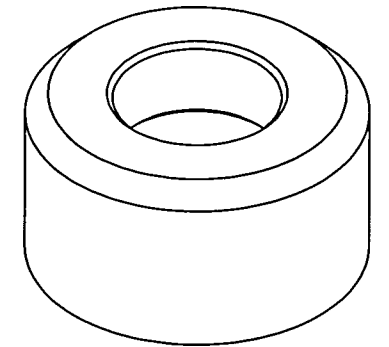
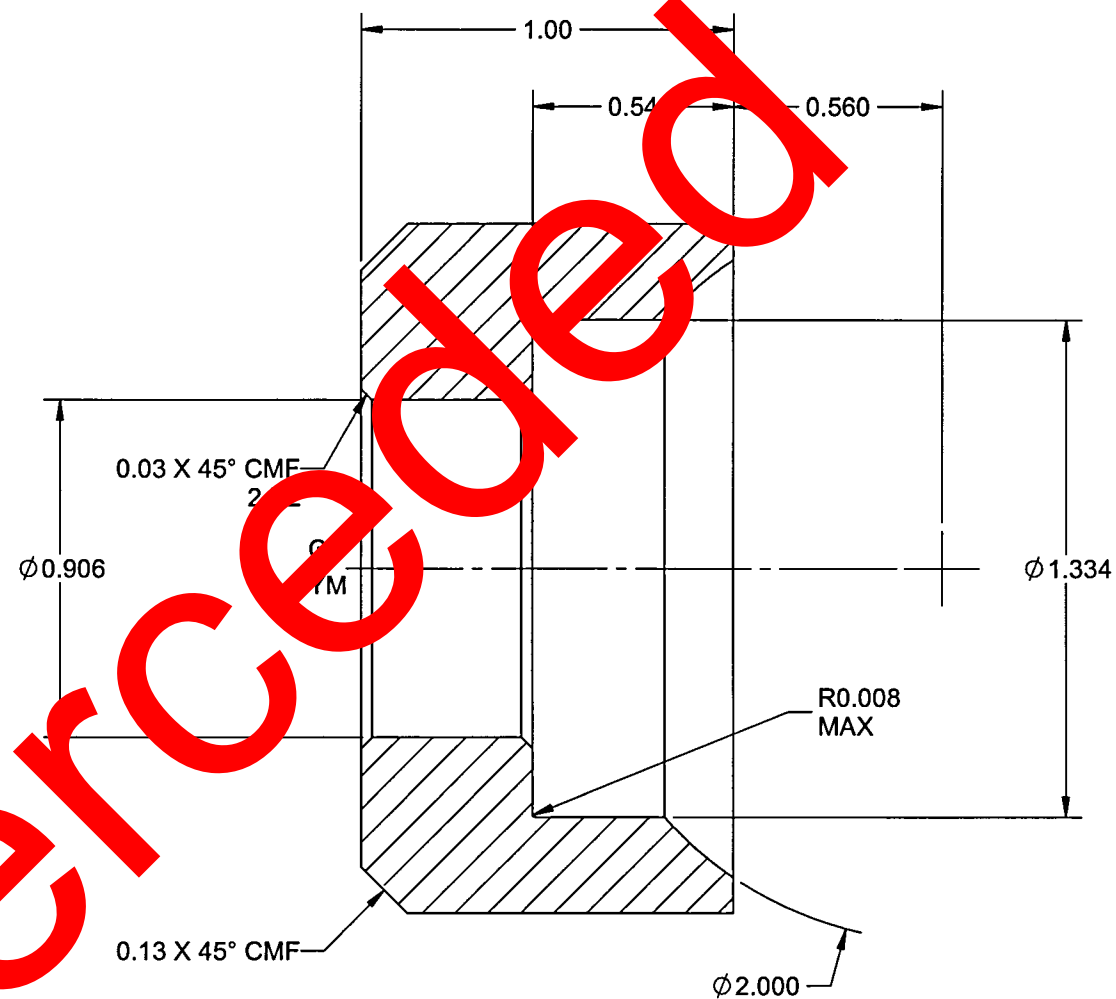
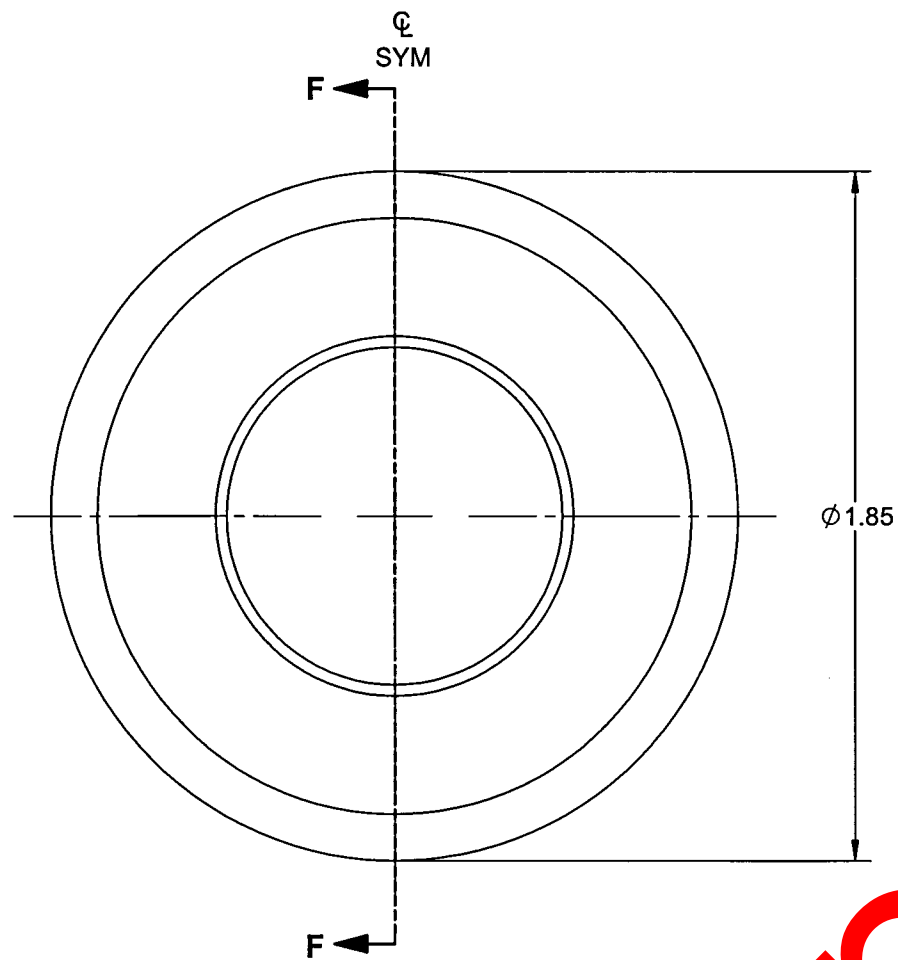
RB 92700-10311-041-12 SWASHPLATE REACTOR

SECTION E-E

UNDER REVIEW  
ECR: ECR 426

- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
  - 2) HEAT TREAT: N/A
  - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10311-041	SHEET 13 OF 17
APPROVED	VM	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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RB 92700-10311-041-13 BEARING REACTOR

SECTION F-F

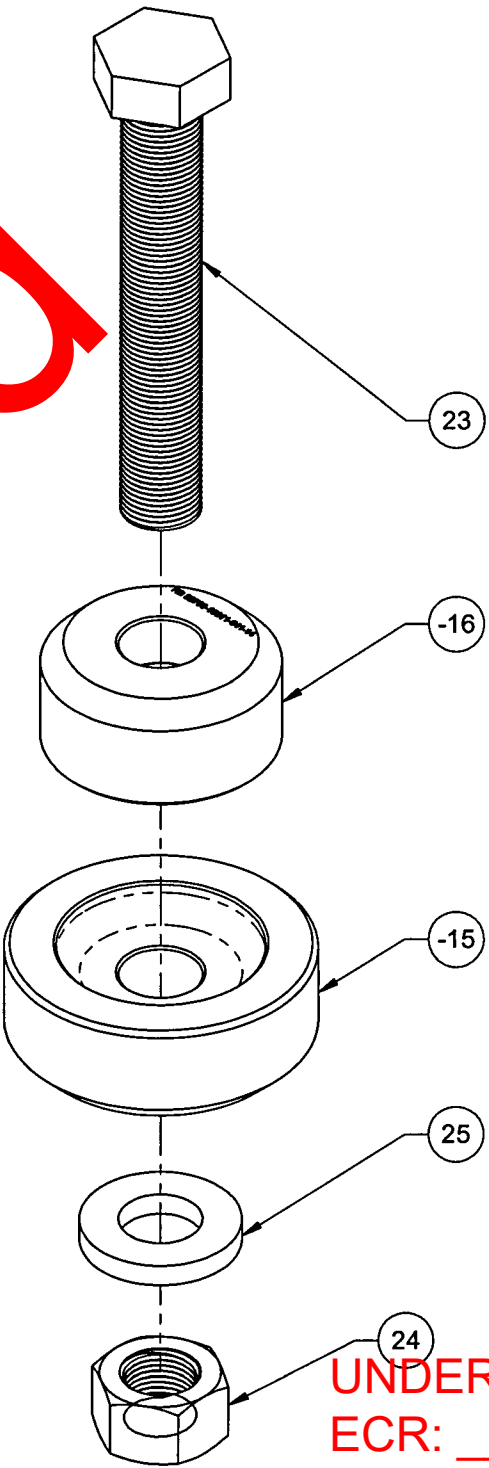
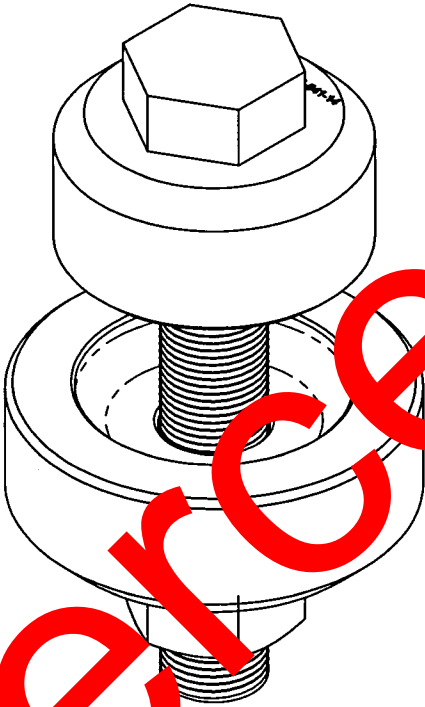
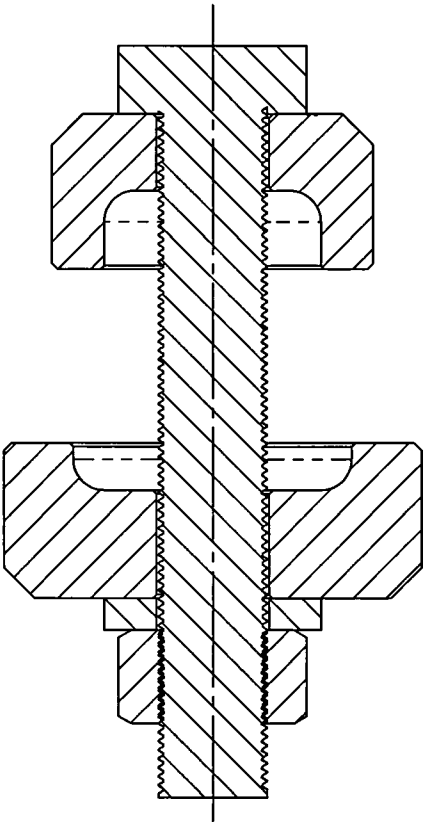
UNDER REVIEW  
ECR: ECR 426

- NOTES:
- 1) MATERIAL: 4140/4142 (28-32 RC)
  - 2) HEAT TREAT: N/A
  - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	<b>RB 92700-10311-041</b>	SHEET 14 OF 17
APPROVED	VP	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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ITEM #	QTY	PART #	PART TITLE
-15	1	RB 92700-10311-041-15	SWASHPLATE REACTOR
-16	1	RB 92700-10311-041-16	BEARING REACTOR
23	1	GRAINGER#4RUK9 OR EQUIV.	STEEL HEX HEAD SCREW 7/8"-14 X 5-1/2" LG.
24	1	McMaster#94895A845 OR EQUIV.	STEEL HEX NUT 7/8"-14 X 3/4" THK.
25	1	McMaster#98099A037 OR EQUIV.	STEEL WASHER 1.75" OD. X 0.906" ID.

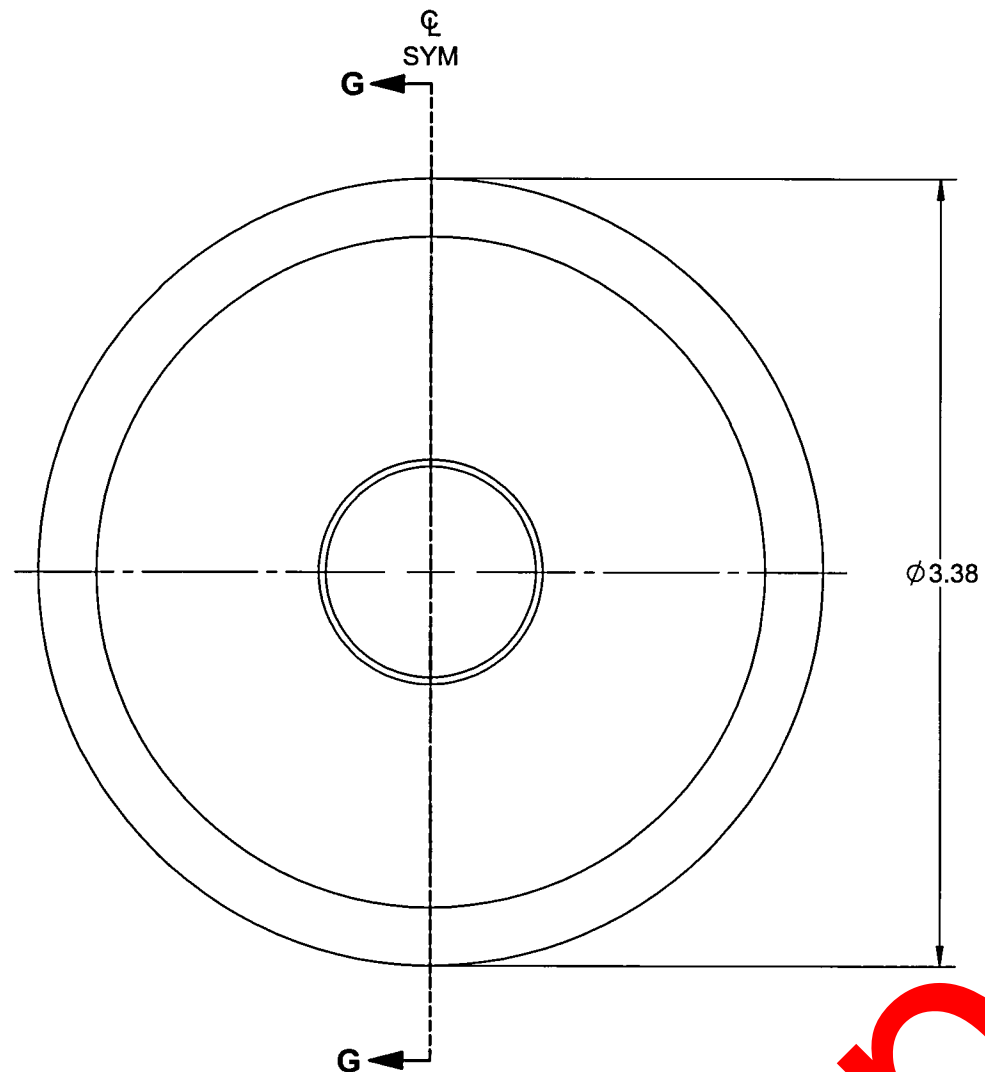


RB 92700-10311-041-14 STATIONARY SCISSORS BEARING INSTALLATION TOOL

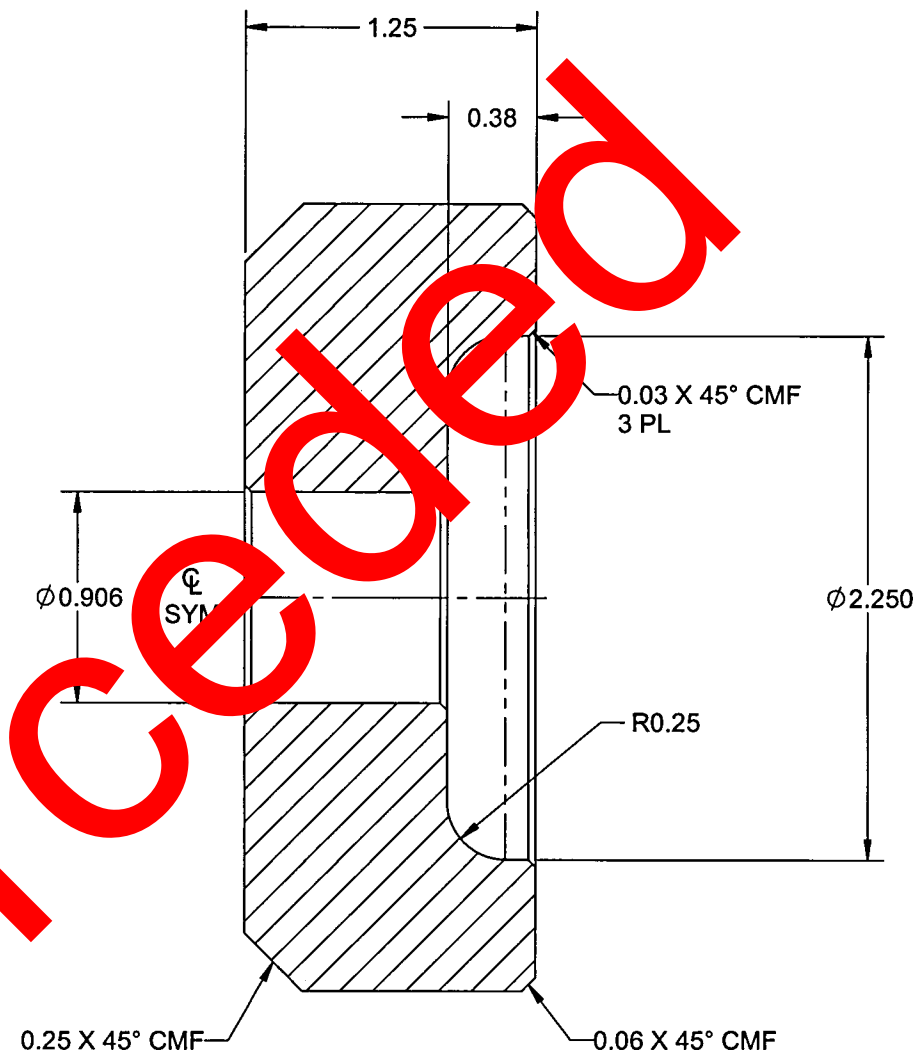
NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10311-041	SHEET 15 OF 17
APPROVED	VM	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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RB 92700-10311-041-15 SWASHPLATE REACTOR

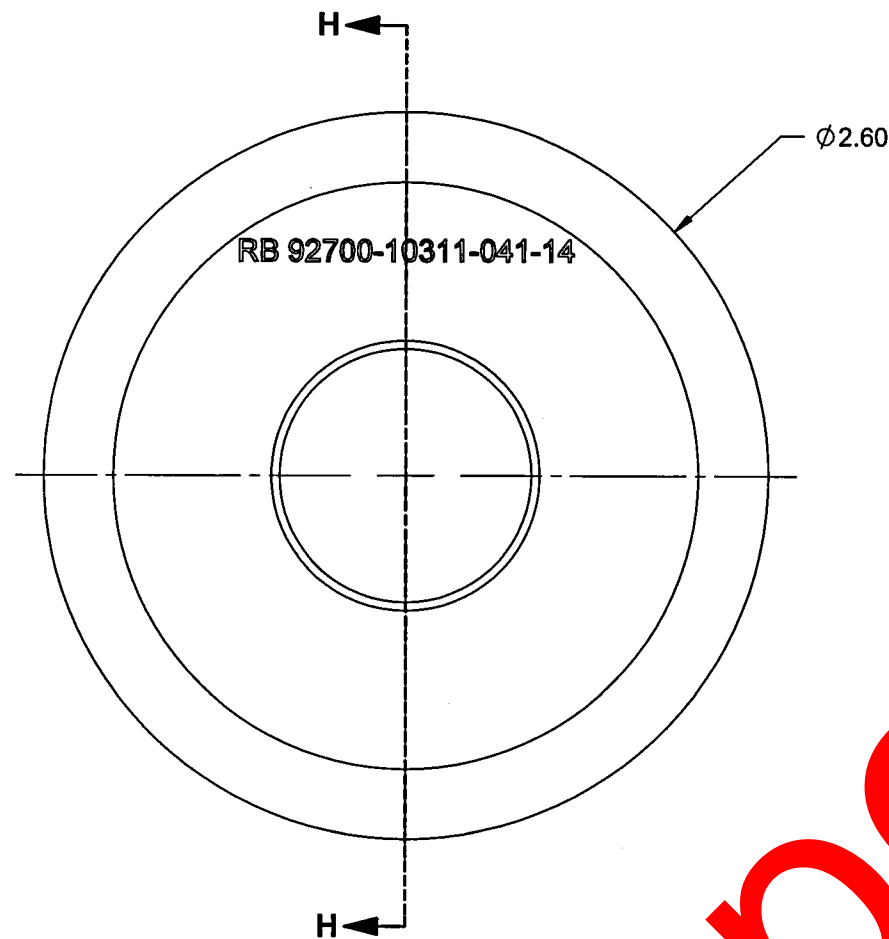


SECTION G-G

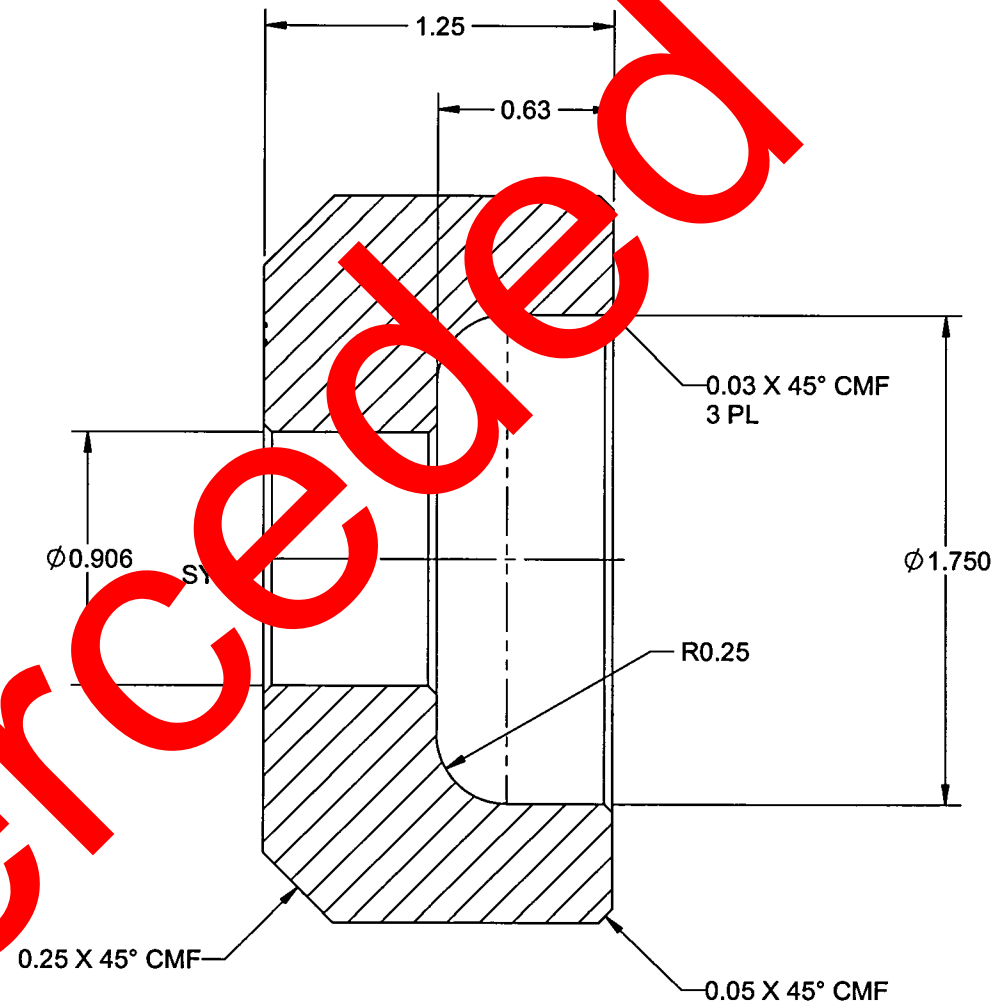
UNDER REVIEW  
ECR: ECR 426

- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
  - 2) HEAT TREAT: N/A
  - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: N/A

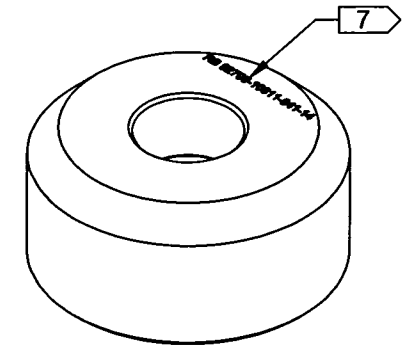
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10311-041	SHEET 16 OF 17
APPROVED	VP	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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RB 92700-10311-041-16 BEARING REACTOR



SECTION H-H



UNDER REVIEW  
ECR: ECR 426

- NOTES:
- 1) MATERIAL: 4140/4142 (28-32 RC)
  - 2) HEAT TREAT: N/A
  - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
  - 4) TOLERANCES: X.X =  $\pm 0.1$ " /  $\pm 1^\circ$   
X.XX =  $\pm 0.01$ " /  $\pm 0.5^\circ$   
X.XXX =  $\pm 0.005$ " /  $\pm 0.1^\circ$   
X.XXXX =  $\pm 0.0005$ " /  $\pm 0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $\pm 0.005$ "
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10311-041	SHEET 17 OF 17
APPROVED	VM	TITLE	SCALE
DATE 9/12/2018		ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
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